The northeastern portion of the state of Minas Gerais, Brazil, contains the world's greatest concentration of complex granitic pegmatites, which are especially noted for the production of gem beryl, chrysoberyl, topaz, tourmaline, and kunzite. Pegmatite gemstones were first found in this region over 400 years ago; in the last 100 years, Brazil has supplied most of the world market for these five gemstones. As the first of a series of articles on this region and these gem materials, this article reviews the early exploration for gemstones, their occurrence, and the mining methods and miners responsible for the development of the deposits. Focus is then given to some of the major deposits of aquamarine and other beryls, especially in the Tedfilo Otoni - Marambaia and Jequitinhonha River valley districts.

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Billions of carats of fine gem aquamarine, tourmaline, topaz, chrysoberyl, and kunzite have come from northeastern Minas Gerais in this century. Their source is the complex series of granitic pegmatites found throughout this 233,000 km² (90,000 sq. mi.) region. Their chief producers were the colorful garimpeiros who extracted them from the thousands of diverse deposits in this region. The result is some of the most beautiful gems ever to appear in fine jewelry (figure 1).

This series of articles reviews the most important pegmatite deposits in this region for the five types of gemstones mentioned above (figure 2). Because of the enormous complexity of the area, the author has attempted to simplify the discussion by grouping the occurrences into districts. Although the districts are seldom as sharp as indicated on the map in figure 2, they do help manage this unwieldy subject.

The story of the gem pegmatite deposits of Minas Gerais begins over 400 years ago with the first expeditions into the interior of Brazil. This article continues with a discussion of early mining in the area, the geochemistry and geologic development of the pegmatite deposits, and the mining methods used in recent times. Following this introduction, the major deposits of aquamarine and other beryls are described, including associated minerals, major specimens produced, geologic occurrence, and production figures where available. Future articles in this series will deal with the major tourmaline, topaz, chrysoberyl, and kunzite deposits in this important region.
precious metals, and a route to the Far East for the Portuguese crown. He found none of these, and one of his pilots even reported in a letter, "It can be said, we found nothing profitable" (Lucio, 1980).

For the first 50 years, settlement and development were limited entirely to the coastal areas, where no gold or precious gems were to be found. Within this short time, however, the new colony became a major producer of sugar cane, dyes (from the Yagul tree), and timber. But the Portuguese crown was not satisfied with this wealth, frustrated at not having discovered gold, as the Spaniards had in the regions that are now Mexico and Peru, they pushed incessantly for the exploration of the vast interior territory to the west.

Letters written in 1500 by Pero Vaz de Caminha to King Manuel I made reference to the existence of gold and silver in the colony, but omitted proof of such discoveries (Burns, 1965). Although local Indians wore no ornaments of gold, they told stories of its existence deep within the interior. The Indians did wear "precious stones," and when they described a green gemstone commonly found inland, the Portuguese greedily assumed that it was emerald. They began to plan large expeditions to explore and colonize the interior (Ball, 1930; Bank, 1979; Zeitner, 1979; Lucio, 1980; Moura, 1981).

The major barrier to exploration was the range of mountains that borders much of the coast of
Brazil, it was so heavily forested that passage was almost impossible. The area now called Minas Gerais (General Mines) could only be entered via the valleys of the six major rivers that drained the region. Portuguese pioneers made four large expeditions up these river valleys in the years 1554, 1568, 1571, and 1674 (see figure 3). The first expedition was led by Francisco Spinoza. His bandeirante group, so-called because of the banners the men carried on their horses, took a torturous route following the Jequitinhonha River to the region where the cities of Serro and Diamantina exist today (Callegaris, 1904; Abreu, 1937, 1965; Sousa, 1943; Paiva, 1946).

No emeralds or gold were found during this grueling three-year, 11,800-km expedition, but it is highly likely that Spinoza's men brought back the world's first recorded gem tourmaline (Ball, 1930). In his book De Rerum Fossilium, published in 1565, Conrad Gesner provided a quaint woodcut of an elongated, striated crystal with a pointed termination which he called "Smaragdus Bresilicus cylindri specie" ('A cylindrical species of Brazilian emerald'). The appearance and description of this striated crystal indicate that in fact it was tourmaline (Sinkankas, 1974, 1981).

The second expedition (1568) was commanded by the explorer Martim de Carvalho after he was tempted by some "green stones" brought to Porto Seguro—the earliest seaport—by the Indians from the interior (Bastos, 1972; Moura, 1981). Carvalho also brought back "Brazilian emeralds," just like the crystals he had originally seen at Porto Seguro.

The green stones were shipped to Portugal, where they were cut and subsequently set in the crown of Nossa Senhora da Penha. Only after many years had passed were the "Brazilian emeralds" identified as green tourmalines (Bastos, 1972). Bank (1979) and Sinkankas (1974) point out that for over 300 years a number of gemological treatises continued to use the term Brazilian emerald for green tourmaline.

A third expedition, led by Fernandez Tourinho, departed in 1571 and traveled by way of the Doce River until they passed the site of the Jequitinhonha River to the mountains of Itacambira. From there the bandeirantes proceeded southeast to what is now Minas Novas, where they discovered sand bearing gold nuggets (Moura, 1981). Carvalho also brought back "Brazilian emeralds," just like the crystals he had originally seen at Porto Seguro.

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present-day gem center Governador Valadares. They then proceeded to the headwaters of the Suaçu Grande River, passing through the region of the future Cruzeiro and Goiçonda tourmaline mines. Turning north, the party traversed three river valleys and entered the richest pegmatite region in Brazil, near the present town of Araçatuba. They returned to the coast via the Jequitinhonha River, but not before discovering green and blue tourmaline and blue beryl crystals, which they incorrectly identified as emerald, sapphire, and turquoise, respectively (Eschwege, 1833; Moura, 1991).

In the early history of Brazilian mining, most gems were discovered during the process of testing alluvial (placer) gravels for gold, and Paiva (1946) gives Tourinho credit for being the first to find precious stones by this method.

A hundred years passed before the fourth and most famous of the bandeirante expeditions was organized and led by Fernão Dias Paes Leme to search for the fabled "land of emeralds." In a journey that began in São Paulo in 1674 and lasted almost seven years, he and his band of adventurers finally stumbled onto the famous "Emerald Mountains" (Bank, 1979; Lucio, 1980).

In the immediate vicinity of today's famous Cruzeiro mine and the village of São José da Safira (misnamed "sapphire" for the blue tourmaline found there), Paes Leme discovered the first recorded pegmatite—a mountain of mica with the green crystals of his dreams. Soon after his discovery, however, he was taken ill with malaria and died. Although he never found true emeralds—again, the green crystals were tourmalines—it is ironic that Itabira, one of the hamlets his band settled, later became an important center of emerald production in Brazil (Lucio, 1980).

A total of 128 gems (about 430 g), including "emerald," aquamarine, and topaz, found during the expedition were shipped to Lisbon in 1682 (Paiva, 1946; Moura, 1981). In 1698 another shipment of stones was sent to Portugal; and these stones, when examined by experts familiar with emeralds from India, were pronounced "worthless tourmaline" (Bastos, 1972; Calmbach, 1938; Moura, 1981).

These bandeirante expeditions, the longest of which lasted almost seven years and traversed a staggering 10,000 km (6,250 mi.), were responsible for opening Brazil's enormous interior. Innumer-able hamlets along the river valleys were settled by expedition members who tired of the march and decided to take advantage of the free land. It is no accident that many years later, when the first mining would be done in alluvial deposits, these hamlets became the major gemstone mining centers. Two additional expeditions produced waves of immigration that greatly accelerated exploration for gemstone deposits: the discoveries of gold near Ouro Preto in 1669 and of diamonds near Araçatuba in 1723 (Sókkak, 1979).

Paes Leme's discovery of gem-bearing pegmatites in 1676 was virtually ignored for almost 200 years because there was no significant market for Brazilian pegmatite gemstones. At the beginning of the 19th century, however, aquamarine and topaz were mined from near Ouro Preto, and in 1811, the first large aquamarine on record, a grass-green crystal weighing approximately 7 kg (15 lbs.) was found in the headwaters of the São Mateus River near Teófilo Otoni (Oakesfull, 1913; Calmbach, 1938; Moura, 1981). In Europe, much interest was aroused in Brazilian gems by London jeweler, lapidary, and mineralogist John Mawe, when he described a great variety of gemstones he had encountered during his travels in Brazil and offered to supply them on a regular basis (Mawe, 1812).

MODERN DEVELOPMENTS

The key factor in the modern development of gemstone mining in Brazil, however, was the colonization of large areas of southern Brazil by European immigrants starting around 1850. In particular, many German families settled in the Teófilo Otoni area between 1860 and 1900. When shiny, transparent, colored crystals began to appear in the burrow excavations of armadillos and as a result of almost any kind of digging activity, the gem-conscious German immigrants immediately recognized the potential and sent some of the stones to the lapidary center of Idar-Oberstein for examination. Thus was forged a close relationship between Brazil and Germany with respect to gemstone mining and marketing that was to last for many decades to come (Rolff, 1968; Lucio, 1980; R. Nash, pers. comm.).

From the early 1900s onwards, Lebanese immigrants also established themselves in Teófilo Otoni, and the natural association of their traditional commercial skills with the industriousness of the Germans led to an enduring relationship. During the formative years of the Minas Gerais...
The first garimpos [a series of mining pits, or catras; a garimpeiro is a miner] were started around 1900, about 83 km north of TeofilO Otoni in the Marambaia valley, which was known to be a plentiful source of aquamarine (Lucio, 1980). In late June 1910, a major gemstone discovery was made that was to have a profound and lasting effect on the development of gem mining in Minas Gerais. The largest and most famous gem aquamarine crystal found in this century, weighing 110.5 kg [244 lbs.] was unearthed at the Papamel mine on the Marambaia River, approximately 20 km east of the village of Ponto de Marambaia. This abraded and waterworn, doubly terminated, hexagonal prism measured 48.5 cm long x 38 cm in diameter (19 x 15 in.). The major portion was a fine blue-green. The crystal was flawless and so transparent that one could read print through it from end to end (Sinkanlas, 1974, 1981). The crystal was discovered by the Syrian Tanuri brothers, less than one meter below the bottom of a colluvial-alluvial pit that had just been abandoned in disgust by another miner (Dreher, 1912; Sinkanlas, 1981). They sold it to two German gem dealers, August Klein and Viktor Bohrer-Borges, who happened to be in the area. George Kunz (1911) reported the purchase price as equivalent to US$25,000 and accurately estimated that the crystal would produce 200,000 ct of finished gems. August Klein then undertook a 20-day struggle to transport the massive crystal to the coast, hauling it first by mule 72 km through the jungle to the village of Aracuaf, and then floating it by canoe down both the Aracuaf and Jequitinhonha rivers to the coast. From there it traveled via coastal steamer to the city of Bahia (now Salvador), at which point a German steamer carried it to Germany (Hahn, 1955; Sinkankas, 1981).

After reaching Hamburg, Klein assumed the large wooden crate with its treasure would be shipped directly to Idar-Oberstein. Upon reaching Idar a few days later, however, he was shocked to find that the crystal had not yet arrived. He backtracked to Hamburg, and found the crate, unidentified, sitting for the concierge of a freight warehouse waiting for a claimant. This time he personally escorted the crystal to Idar-Oberstein, where the firm Bohrer-Borges took possession and offered it for sale for the equivalent of US$139,000. When no museum or other institution stepped forward to buy the crystal in its entirety, it was cut up and the pieces sold individually (Hahn, 1955; Sinkankas, 1981). The American Museum of Natural History in New York City now displays the nearly 6-kg remnant (presumably the only uncut piece of the Papamel aquamarine) in the J. P. Morgan gem collection (Gaines, 1976, Anderson, 1978, photo in Sauer, 1982, p. 30). It is interesting to note that the Papamel aquamarine is the first crystal on record to have been treated to obtain its optimum blue color (Bank, 1973). The current wholesale value of this piece has been estimated at close to US$25 million (L. Sauer, pers. comm.)

News of the selling and asking prices for the Papamel crystal precipitated a sudden flurry of activity by Brazilian miners and German dealers alike. This enthusiasm stimulated the search for aquamarine and eventually contributed to the development of the entire central and northern portions of the Minas Gerais pegmatite region. Aquamarine was popular in Europe even as early as 1910; the popularization of tourmaline came somewhat later, with the development of gemstone mining around the hamlets of Governador Valadares and Araçuai. At this time, German dealers could reach Governador Valadares, 145 km south of TeofilO Otoni, only by horseback along a narrow path cut into the jungle (Lucio, 1980, Caplas and Wilson, 1980).

In 1914, the deposit of green and blue tourmaline first discovered by Paes Leme in 1676 at Serra Resplandecente, near the present-day Cruzeiro mine, was rediscovered and mining was begun. Magnificent crystals were produced and used for cutting (Lucio, 1980).

In the early 1950s, a garimpeiro named Barbosa discovered spectacular four- and five-color geoc tourmalines at the Cascalho mine on the slopes of the Itatiaia mountain range near the town of Conselheiro Pena. These tourmalines, called papagaios [parrots] because of their brilliant...
colors, contributed greatly to the increased demand for tourmaline in Europe (R. de Vasconcelos and H. Bank, pers. comm.).

World War I provided the greatest stimulus to pegmatite exploration in Brazil. Beryl, mica, feldspar, quartz, and lithium minerals—mostly pegmatic in origin—were needed in great quantities (O'Leary, 1970; Sinkankas, 1974, 1981; Lucio, 1980). By 1950, the search for these strategic minerals had resulted in the discovery of several hundred gemstone mines (Gonsalves, 1949; Pecora, 1950), and this set the stage for the enormous increase in interest in Brazilian gems that followed the war. The city of Governador Valadares, the commercial hub for strategic minerals in the area, became second only to Teófilo Otoni as a gemstone center.

A major impetus to the development of these gemstone mines was that the sale of strategic minerals provided a basic income for the mine owners while the sale of gemstones provided a margin of profitability. For example, some gemstone mines in the Governador Valadares area pay for their entire operation just with sales of mica and feldspar.

Another vital source of income for gemstone miners developed starting in the late 1950s, when thousands of mineral collectors worldwide began buying rare gem crystals and even competed with museums for the best specimens (Sinkankas, 1974, 1981; Caplan and Wilson, 1980; Lucio, 1980). The sale of natural gem crystals and other rare pegmatitic minerals kept many a mine operating during hard times. For example, the Jonas mine recently operated for 18 months on the money generated from the sale of tourmaline specimens.

GEOLOGIC DEVELOPMENT OF THE PEGMATITE DEPOSITS

The pegmatite region of the state of Minas Gerais is undoubtedly the finest laboratory in the world for the study of pegmatite gemology, because it contains the world's largest and richest concentration of gem-bearing pegmatite deposits. Extending approximately 320 km east to west and 720 km north to south, it is limited to the eastern and northeastern parts of the state (again, see figure 2). These deposits were created by a unique combination of geochemical, climatic, and other events that are briefly summarized below.

Formation of the Pegmatites. The reader is referred to the article by Shigley and Kampf in this issue for a general discussion of the formation of gem pegmatites. It is important to note again that although granitic pegmatites are extremely numerous worldwide, only a small percentage are gem bearing. Yet literally thousands of gem-bearing pegmatites are found in Minas Gerais. The granitic magmas responsible for the formation of these deposits were not only rich in the more common components of silicon, aluminum, iron, magnesium, potassium, sodium, and calcium, but also in the volatiles such as fluorine and chlorine, as well as such rarer elements as boron, lithium, beryllium, manganese, tin, niobium, tantalum, phosphorus, and the radioactive elements uranium and thorium (Cameron et al., 1949; Pough, 1969; Moore, 1970; Nahe, 1982). The availability of this diverse group of chemical elements resulted in the formation of thousands of gem pegmatite deposits in all stages of mineralogical complexity and containing virtually every gem pegmatite mineral species known (Sinkankas, 1974, 1981; Anderson, 1978). In most cases in Minas Gerais, the gem materials originated in pockets within the host pegmatite.

The events that carved the present landscape of Minas Gerais had their beginning so long ago that it is estimated that the surface geology we see today was actually formed at some depth (at least 3 km [2 mi.] beneath the original surface before erosion took its toll). The pegmatites themselves are estimated to be approximately 490 million years old (Dirac and Ebert, 1967; Cassedanne and Lowell, 1982). During this period, the older, or “basement,” metamorphic rocks—schists, gneisses, and some quartzites—which covered much of the area, acted as a “roof” capping the upward movement of the molten granitic magma. However, as the magma pushed upward, the overlying basement rocks were fractured and the cooling pegmatitic magmas were injected into the systems of cracks, commonly in an approximate north-south direction (Rosett, 1967; Lucio, 1980). This material eventually solidified into the primary pegmatite deposit, in which the pegmatitic body is still enclosed in the original schistose or gneissic host rocks. Depending on local erosion and weathering, as explained below, such deposits exist today in various stages of decomposition.

During the same geologic time period, large masses of granitic magma also intruded the fractured metamorphic rocks vertically and eventually solidified as rounded or hump-like forms.
They were subsequently exposed by erosion to form the peculiar domed hills and mountains known by the German word *inselberge* (island mountains) that are common in many parts of Brazil—the mountain known as “Sugar Loaf,” in Rio de Janeiro harbor, is a perfect example. Hundreds of these tall, deeply grooved, forest-topped batholiths, commonly found in the immediate vicinity of gem pegmatite deposits, are the most prominent phiosgraphie features of the pegmatite region of Minas Gerais. These domes represent the hardened “backbones” of the granite intrusions, and their presence today is evidence that most of the metamorphic “capping rocks” have long since eroded away (Dana, 1959; Rolff, 1968; Pough, 1969; Jahns, 1982).

A distinctive feature of this entire region is the deep chemical weathering of the pegmatite bodies brought about by the soil conditions and the monsoon-like rains that make mining all but impossible from October through February. In many hillside deposits, the pegmatites are commonly altered and decomposed to depths of 50 m or more. Since pegmatite bodies are generally not large, frequently the weathered zone extends far beneath the pegmatite itself (Bassett, 1967, Sinkankas, 1974, Lucio, 1980). The contents of gem pockets are also chemically altered, with some of their constituents being broken down into secondary alteration minerals such as clays (Jahns, 1982). Generally, only the gem minerals survive, even the feldspar crystals eventually succumb to the attacks of water, air, carbon dioxide (carbonic acid), and soil [humic] acids, and alter to crumbly white clays principally composed of kaolin. The more resistant minerals, such as quartz, beryl, tourmaline, and topaz, survive and are found intact in the “softened” decomposed pocket.

Miners consider the white kaolin a sign that they may be close to gem-bearing pockets. Another indication is the occurrence of pocket residues such as fine muscovite mica flakes in the soil and, better still, clear or smoky quartz crystals with sharp faces. Once they reach such an altered deposit, they look for scattered and detached gem crystals lying loose in the clay.

Types of Secondary Deposits. In Minas Gerais, then, gemstones are found not just in pockets in...
the primary pegmatite deposit but also (and more commonly) in one of three types of secondary deposits—eluvial, colluvial, and alluvial (figure 4). The secondary deposits are those that result from the complete decay of a gem-bearing pegmatite body with consequent release of its resistant minerals into the soil. In these three types of secondary deposits, gemstones have all traveled some distance from their original pegmatite. Eluvial deposits are pegmatite materials that moved both downward from and lateral to the pegmatite as the hill is eroded, the decomposed pocket material moved directly downward from the original pegmatite. Colluvial deposits are pegmatite materials that moved both downward from and lateral to the pegmatite as the pegmatite and its enclosing rocks eroded, a colluvial deposit may or may not be closely associated with its parent pegmatite. Sometimes the pocket material is found as a "spill" of gem crystals in the red lateritic soil below the pegmatite outcrop. A textbook example of this deposit type is the Frade aquamarine mine near Coronel Murta, discussed later in this article; in this case, the resistant pocket crystals are still closely associated with the parent body. Lastly, there are the alluvial deposits, which are always found in the valley floors and which contain rounded, waterworn stones and gemstones that represent the gravel of a former or still-existing riverbed. The condition of the gem material itself usually reflects the distance it has traveled from the original pegmatite. Those specimens found closer to the primary source have sharper crystal faces and are less damaged than those found farther away (i.e., crystals found in the pocket itself are usually sharper than those found in the eluvia or colluvial deposits, which in turn are less damaged than those found in the alluvium). Interestingly, however, although gemstones found in the alluvium are usually smaller and more rounded, the material itself is much cleaner, since flawed crystals erode more easily (see the discussion of the Três Barras aquamarine deposits later in this article). The exception to this general rule is seen in the Frade aquamarine mine, where even crystals found in the primary pegmatite are highly fractured. This is apparently the result of decompression explosion and consequent thermal shock during late-stage pocket formation (see Shiuey and Kampf, 1984).

MINING METHODS

Hard-Rock Mining (Primary Deposits). When a primary deposit is discovered with the pegmatite and its host rock (schist or gneiss) still unaltered, bulldozers, explosives, drills, and other types of heavy equipment are required to mine the gemstones (figure 5). These deposits are often the richest and most productive (e.g., the Jonas mine) because their contents have not yet been altered or dispersed. The government grants mining concessions (registered claims) for such operations because of the great expense involved; today there are only a few—or perhaps 30—at these concessions in Minas Gerais (Lucio, 1980).

For the most part, the hard-rock mining methods used in Minas Gerais are simple. Miners drill, place dynamite charges, blast, and then clear away the rubble by hand or with some type of earth mover. However, even in such mechanized operations, the miners still resort to hand sorting when they reach the gem-bearing pockets.

Soft-Rock Mining (Secondary Deposits). Historically, most of the mining of pegmatite minerals has taken place in the altered and dispersed secondary deposits that occur by the thousands in Minas Gerais. Because of the softness of the earth and the fact that the rock has decomposed, only the most basic tools—pick, shovel, and sorting basket—are needed to free the gemstones (figure 6). Many of the pits were started even before the turn of the century, when the garimpeiros, or miners, could not make a living in agriculture or other pursuits. The garimpeiro, usually alone and almost always independent, has been a major factor in Brazil’s preeminence as a gemstone producer for close to 100 years.

THE GARIMPEIRO: KEY TO THE PAST, QUESTION MARK FOR THE FUTURE

By federal law, the mineral deposits belong to the government, and any licensed garimpeiro may work unprohibited on any state-owned lands where gems and minerals have been found (and also on many private lands, with the prior consent of the owner). The only exceptions are the registered claims granted as concessions. However, the garimpeiro must pay a 10–50% commission to the landowner on all gemstones found, with the exact amount determined by how much equipment and food, if any, the landowner gives the garimpeiro as his "grubstake." Only occasionally is the landowner compensated for the damage done to his property.

The garimpeiro labor force is largely landless, rootless, and illiterate, but also free and independ-
ent and ready to move whenever a "bigger" bonanza beckons from over the next hillside. At the earliest word of a new, more promising find, often a veritable army of garimpeiros—many with their entire families—will pick up and leave. At each new area, the garimpeiro stakes out a few square meters of land for his private pit, his rights protected by an unwritten but rarely broken code. Large, sprawling temporary villages of shanties lacking utilities or sanitation have been known to spring up overnight.

Since 1970, however, several events have combined to make the garimpeiro almost an endangered species. During the past 15 years, about 90% of the garimpeiro mining force has left pegmatite mining to obtain steady employment in industry, agriculture, and gold mining. Because of the lack of coal in Brazil and the high cost of its importation, steel companies around Itabira have been forced to buy land and plant millions of fast-growing eucalyptus trees, eventually to be burned into charcoal for use as a reducing agent for iron ore in the production of steel. Both the reforestation projects and the burning of the wood into charcoal are labor-intensive pursuits and now employ thousands of former or potential garimpeiros (Lucio, 1980).

Gem Pegmatites of Minas Gerais

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Figure 5. Heavy machinery is often required for hard-rock mining in Brazil. At the Colconda tourmaline mine, bulldozers are used to move the overburden and waste from the mine entrance.

Figure 6. Pick and shovel are the basic tools of the garimpeiro searching for aquamarine crystals in the "soft rock" of this colluvial pit near the bottom of Frade valley.
In addition, government-financed coffee plantations have sprung up all over the region. By 1980, 28 million coffee trees had been planted in the Teófilo Otoni region alone, providing jobs for six to eight thousand former garimpeiros. Also, land under plantations or in reforestation projects is lost to gem mining. The entire hillside known as the Lavra Jose de Sousa (lavra means workings), at the famed Teó Barras aquamarine deposit, is now covered with coffee trees (Lucio, 1980; Sauer, 1982).

Lastly, gold mining offers a more certain source of income. Thousands of garimpeiros have been lured away to work at just one gold mine, the Serra Pelada, in the northern state of Para; 45,000 miners work in a single huge pit. This, and other, gold-mining ventures are likely to go on for decades (C. Barbosa and R. Nash, pers. comm.)

All of these events have given the descendants of the gem-mining garimpeiros a whole new set of job options. Many have chosen the security of a steady wage rather than the uncertainty of the garimpos their parents mined.

The labor shortage and the depletion of the most easily accessible secondary deposits dictates that in the future the great majority of gemstone mining in Minas Gerais will have to be done on primary pegmatites using more expensive mechanized means (Sinkankas, 1974, 1981, Lucio, 1980). To produce any kind of volume, even the mining of “softened” secondary deposits will require mechanization. This situation suggests that fewer gems will be produced—at even greater production costs.

The unique history and geology of the gem pegmatite region of Minas Gerais forms the basis for the discussion of specific beryl, chrysoberyl, topaz, tourmaline, and iolite deposits that follow.  The beryl (primarily aquamarine) deposits of northeast Minas Gerais are the focus of the next section presented here, the other gem materials will be covered in future articles.

**AQUAMARINE AND OTHER BERYLS**

Virtually all varieties of gem beryl are found in Minas Gerais, and all except emerald are of pegmatitic origin. While heliodor (yellow or golden beryl) and morganite (the pink variety) are found in small quantities in some localities, by far the most important pegmatitic beryl in Minas Gerais is aquamarine. Since the discovery of the Papamel crystal in 1910, several other major crystals and millions of carats of fine aquamarine have been mined from the thousands of deposits that dot the region.

Four districts in Minas Gerais have produced major amounts of aquamarine: (1) Teófilo Otoni–Marambaia, (2) Jequitinhonha River valley, (3) Aracuap River–Capelinha–Malacacheta, and (4) Governador Valadares (see figure 2).

The following discussion will examine the important aquamarine deposits in the first two areas, many of which the author visited in 1983, in terms of their location and access, history and production, and the important mines and major specimens found there. Please keep in mind while reading the discussion and viewing the accompanying photographs that most aquamarine has a strong yellow component and thus appears green when viewed right out of the mine. It is generally heat treated to remove this yellow component to produce its optimum blue color (figure 7). Virtually all aquamarine is heated in this manner, the process duplicates one that commonly occurs in nature and the resulting color is stable. Depending
on the mine the crystals come from and the clarity of the rough, finished stones are heat treated to between approximately 250° and 720° for a varying length of time (e.g., a stone with some inclusions will be heated at a lower temperature for a greater number of hours). Less than 5% of the aquamarines produced in this region yield top-quality, dark blue stones (figure 8).

This section will also review the production of heliodor and inorganite in this area. While large amounts of emerald have been mined in Minas Gerais, they will not be discussed here because most deposits are not found in association with pegmatites.

**TEOFILO OTONI–MARAMBAIA PEGMATITE DISTRICT**

The Teofilo Otoni–Marambaia pegmatite district is now easily accessible from Teofilo Otoni by traveling on highway BR-116 north toward Itaobim. Although scattered aquamarine deposits exist farther south near Teofilo Otoni at Ataleia and Itambacuri—and extensively along the Mucuri, Urucu, and Mateus rivers—the great preponderance of pegmatite deposits in this district is concentrated in an oval area encompassing a region roughly 50 km north, south, and west of the village of Catugi and extending east beyond the village of Cisóilota to include the Pampa River valley (see figure 2).

This region, dominated by relatively quartz-poor, coarse-grained gneisses, is perhaps geochmically the most distinct pegmatite district in all of Minas Gerais. There are no schists. The pegmatite magmas in this district were rich in silicon, beryllium, aluminum, fluorine, and boron. All varieties of beryl except morganite are found here, as are relatively large deposits of chrysoberyl and alexandrite. Cassiterite and columbite also occur. Topaz and aquamarine often occur in the same pegmatite deposit, but never in the same pocket. In secondary deposits, of course, beryl and topaz are often found together.

Black tourmaline is common in this region, but there are no lithium minerals, no colored tourmalines, and no known occurrences of morganite. Smoky quartz, citrine, and noncommercial amethyst are also common.

This district is noted particularly for the size of the aquamarines found there and the cut stones produced (probably the largest is the 91.1-ct stone in the Smithsonian Institution, Washington, D.C., illustrated on p. 90 of Desautels, 1970). The most important aquamarine finds in this district have been principally in secondary (eluvial, colluvial, and alluvial) deposits in three major areas: the Topázio–Pavao–Crisóilota valleys, source of the 34.7-kg (76-lb.) Marta Rocha crystal, the Marambaia valley, where the Papiol aquamarine was found early in this century and then the 22-kg (48-lb.) Quarto Centenario in 1964; and the Três Barras valley, 0160 of the 19.2-kg (42-lb.) Estrela de Alva (Dawn Star) crystal.

**Topázio–Pavao–Crisóilota Valleys.** The valleys and basins surrounding the three villages Topázio, Pavao, and Cisóilota are easily accessible via highways BR-116 and MG-409 (see figure 2). These basins are part of the watershed of the Mucuri, Pecho, Negro, and Pampa rivers. The abundance of aquamarine in this area led to the sinking of tens of
thousands of pits in secondary deposits and many tunnels in primary pegmatites since prospecting was first begun in 1908 (Sinkankas, 1981). These have consistently produced large quantities of aquamarine. In fact, one of the most important aquamarines ever discovered in Brazil, the Marta Rocha, was found in this region. After the 1910 discovery of the Papamel aquamarine, it became the dream of every garimpeiro to find a great crystal of his own to ensure lifetime fame and security. In July 1954, this dream came true for the garimpeiro Wilson Martins da Silva and the 12 miners he led and helped finance. Digging in the red soil in the side of a hill only 100 m high, they unearthed the second most valuable aquamarine crystal found in this century. This garimpo, the Lavra de Clemente Francisco, was located 6 km northeast of the village of Topázio, only 200 m west of the Pavão road. Jules Sauer, the prominent Rio de Janeiro jeweler, was in Teofiló Otoni that morning when he got word of the find. He arrived at the mine barely two hours after the discovery, and quickly negotiated the purchase. This 34.7-kg rounded prism, with superb, uniform color throughout, eventually yielded 57,200 ct of finished gems. A 54-ct stone cut from this crystal appears in the brooch illustrated in figure 1.

Judging by its rounded and battered condition, the aquamarine appeared to be river-rolled, that is, alluvial in origin. But one cannot establish that origin with certainty because a stone can become extremely worn in a colluvial environment when mixed with abundant and large blocks of quartz, as is often the case with aquamarine, which usually occurs in pockets adjacent to or near the quartz core of the pegmatites.

Before it was cut, this stone was appropriately named after a beautiful woman, Marta Rocha, Miss Brazil of 1954. To this day, the subject of superb cut aquamarines doesn’t come up in Brazil without mention of Marta Rocha. Some stones from this material can still be found, but they are dearly held and carry a premium. Agenor Tavares, well-known Teofiló Otoni...
Gem dealer, was living in nearby Padre Paraíso [formerly Aqua Vermelha] when he heard the exciting news. The first dealer to arrive at the site, he purchased the four pieces of the crystal directly from Ferreira for one hundred million cruzeiros [roughly US$45,000 at that time]. Although the price he received was enormous for the garimpeiro [and very small given the thousands of carats of faceted stones it would produce], Ferreira's dream did not end happily. He quickly started on an extended celebration spree—and died two years later, totally destitute.

The three darker pieces of this aquamarine were sold to Abdul Millah and João Pessoa. The fourth piece, weighing over 7 kg, was sold to the firm H. Stern in Rio de Janeiro. This lighter colored piece was the first to receive the name IV [Quarto] Centenaria to commemorate Rio de Janeiro's 400th anniversary. This piece was cut into 15,000 ct of medium-quality aquamarine [A. Tavares and H. Stern, pers. comm.]. The stones cut from the other three pieces—all of which were much darker than the first—are also referred to as Quarto Centenário and are actually responsible for the reputation of this famous crystal.

Agenor Tavares later obtained the mining rights to the Pine Tree mine; using heavy bulldozers, he spent six full months looking for additional aquamarines. Deep in the red earth he eventually hit a pegmatite, but it produced only 5 kg of aquamarine plus colorless topaz and some citrine. As with the Marta Rocha, the location yielded no additional bonanza of aquamarine. These two famous crystals graphically illustrate the frustrations of gemstone mining in Brazil: the only thing consistent about such discoveries is their inconsistency. Although of different hues, these two crystals are both touchstones by which the highest quality aquamarines are measured.

Três Barras Valley. The Três Barras [Santa Cruz River] valley lies south and runs roughly parallel to the Marambaia valley; it crosses highway BR-116 at the village of Catugi [formerly called Três Barras].

The first garimpos were started in the 1930s amid great activity at Pont Alete, 6.5 km south of the village of Três Barras. In 1967 and 1968, some of the largest aquamarine deposits ever found anywhere were mined in this valley and the surrounding low-lying residual hills. At the height of production, many aquamarines were found 1 km west of highway BR-116, just west of Catugi, but most of the famous Três Barras production was found east of the highway.

The Pioneer (Pioneira) Mine and the Dawn Star Aquamarine. On October 10, 1967, 5 km south-

Figure 9. Alluvial diggings run the full length of the Marambaia valley on the low residual hills overlooking Marambaia Creek. At the height of production, 2,000 miners worked the hillside diggings at Mucaia. This topography is typical of the entire Teofilo Otoni-Marambaia pegmatite district.
east of Catugi and highway BR-116, a government bulldozer was carving a road up to the top of a hill where a microwave relay station was being built near a Sugar Loaf—like prominence. Near the top of the hill, the blade of the bulldozer rolled a large aquamarine crystal out from its hiding place onto the side of the road, where it lay unobserved by the bulldozer operator. However, seven men who had unsuccessfully sought employment at the microwave tower passed the bulldozer on their way back to Catugi, and as they stopped to examine the cut in the side of the hill, they found the 19.2-kg aquamarine. Ecstatic over their discovery, they took turns carrying their treasure back to the village of Catugi. One of the first gem dealers contacted was the same Agenor Tavares of Quarto Centenario fame. Tavares rushed northward and again managed to arrive before the multitudes of dealers who soon followed. He made his deal with the leader of the group, Zeferino dos Santos, and agreed to buy the stone for the equivalent of US$30,000. The I.O.U. was scribbled on the paper liner from a pack of cigarettes. Eventually, Tavares decided to share the stone (and his indebtedness) with three other dealers. It was subsequently named the Estrela de Alva, or "Dawn Star." The crystal was almost 100% gem clean (figure 10). Mr. Tavares's 26% portion cut 8,017 ct of fine gems (A. Tavares, pers. comm.; Gaines, 1976).

The source of this stunning crystal became the Pioneer mine, which proved to be what was probably the greatest deposit of fine-quality aquamarine crystals in history. This small mine—a series of eluvial pits unrelated to any primary pegmatite body—produced over 1,500 kg of superior aquamarine crystals.

According to extensive research done by the author, all of these aquamarine crystals, with the exception of the 4,500-ct specimen pictured on the cover and in figure 7, were destroyed by cutting—a tremendous aesthetic and scientific loss. This specimen, which was dug by Colatino Ferreira, survived only because it passed through a series of crystal collectors rather than cutters.
Três Barras Deposits. When the Pioneer mine was discovered, thousands of garimpeiros descended on the area; as was usually the case, only a few pit diggers were successful. Seven months later, in May 1968, massive deposits were discovered less than a kilometer north over the crest of the microwave hill and down the adjacent Três Barras valley. The partially worked pits below the Pioneer mine were abandoned in great haste, as the garimpeiros poured into the adjacent valley. Within a few weeks, they had set up their shanty towns on several sites—mostly on the valley floor.

Living conditions for the garimpeiros were appalling. Thousands of miners huddled in shacks with only a few huts set up to provide for their simple needs. Women and children were seldom present at this discovery (Pough, 1968).

Nevertheless, the miners attacked the 200-m-high hill with such ferocity that, according to Pough, in only a few weeks the once tree-clad slopes were totally denuded, transformed into a prairie-dog village of burrows and red soil dumps; the entire steep, raw, red hillside was scarred from top to bottom, as if the excavation had been going on for years (figure 11). The two major mining areas on this small part of the cirque became known as the Lavra José de Sousa and Lavra Matto Frio.

Within 40 days of its discovery, this new find, called the Três Barras deposits, produced over 1,000 kg [one ton] of gem-quality crystals, albeit paler in hue and rougher in appearance than those from the nearby Pioneer mine (Pough, 1968; Rolff, 1968). These new hillside deposits extended down the valley floor to the Santa Cruz stream, and aquamarine-bearing alluvium was found several kilometers west back to and even crossing highway BR-116. Alluvial [placer] pits—cellar-like excavations that tended to fill with water—were eventually dug over the entire length of the valley. The gem-bearing gravel layer (cascalho) was found approximately 3 m under the valley floor, buried in many layers of multicolored clays and sands (figure 12).

A few weeks later, three miners investigating the activities of a group of vultures 3 km southeast of the Pioneer mine found aquamarine exposed on top of the ground where the vultures had landed.
Within a few days, they dug over 600 kg of clean but pale aquamarine. The Serra do Urubu (Vulture Mountain) deposits produced over 2,000 kg of aquamarine in the next few months (Rolf, 1968; R. Nash and H. G. Kennedy, pers. comm.).

Examination of the aquamarine "crystals" found in various parts of the Três Barras deposits, from the top of the hill to the bottom of the valley several kilometers away, clearly illustrates how the physical condition of the gem specimens relates to the distance traveled from the primary pegmatite. The crystals found in the eluvial, colluvial, or (occasionally) primary deposits near the top of the hill, in conjunction with white kaolin, were etched but not worn and had good terminations (similar to the crystals pictured in this article). Crystals found in colluvial pits farther down the hill (where no kaolin showed on the dumps) were badly abraded, with pins and cracks and iron stained from the red clay. Two large "crystals" (50 kg and 32 kg, respectively) found on the lower slopes had no terminations and were merely broken cores of what must have been much larger crystals. The aquamarines found in the valley floor (alluvial deposits) were found with ancient river gravel; they were well worn and nearly rounded. Although these aquamarines were much less common and much smaller than those found closer to the primary deposit, the material itself was much cleaner; interestingly, the color was generally better, too (Pough, 1969; Lucio, 1980).

**Future Production from the Teófilo Otoni–Marambaia Pegmatite District.** It is likely that massive deposits still remain in this region, only a small percentage of the more obvious and more easily accessible deposits have been exploited, and relatively few are being mined today [R. Nash, K. Elawar, pers. comm.]. In the 1960s, a gem dealer could purchase 3–6 kg of rough aquamarine per week from miners. At this writing, however, only a few grams are available to each dealer in an average week. In the last two years, the three largest pieces recovered have been only 0.9–2.9 kg.

Unfortunately, accurate production figures, or even close estimates, for the various gemstone deposits in Brazil are impossible to obtain since the system of monetary regulation encourages the quiet movement of gemstones without official records.

The Teófilo Otoni–Marambaia pegmatite belt historically has been Brazil's major supplier of aquamarine. Large amounts of aquamarine may come from this area in the future, but only with the mechanized (strip) mining of the alluvium (just now beginning), since the garimpeiro population has diminished so drastically. During the author's 1983 visit to the Marambaia and Três Barras valleys, only a handful of catras were in operation.

**JEQUITINHONHA RIVER PEGMATITE DISTRICT**

North of the Teófilo Otoni–Marambaia pegmatite district, at Itaobim, highway BR-116 enters the Jequitinhonha River pegmatite district. The eastern and western limits of this rich aquamarine district can be reached by dirt road MG-367, and the northern limits are easily accessible and well defined by the northern villages of Salinas, Pedra Azul, and Pedra Grande (see figure 2).

Thousands of diverse pegmatites and their associated secondary deposits occur in this region. A tremendous network of creeks, streams, and rivers drains the interlaced system of valleys and basins of the Jequitinhonha River watershed, with aquamarine deposits occurring over the entire 250-km (155 mi.) length of this pegmatite district.

The aquamarine-bearing pegmatites of this region are geochemically very similar to those of the Teófilo Otoni–Marambaia district, except that very little topaz of any type has been found here, indicating the lack of fluorine in the magmas. Also, the region overlaps with the Araquã-Itinga green tourmaline district along the Jequitinhonha River; therefore, green and blue-green tourmalines appear in many decomposed pegmatites but always separate from any existing aquamarine deposits. Likewise, in the west near Coronel Murta and Barra de Salinas, there is some overlap with the Araquã-Salinas tourmaline district running due north. The Piauí valley running south from Taquaral is the source of the famous Maxixe beryls.

The earliest reported discoveries of aquamarine in this region were made by a farmer in 1903 at Ilha Alegre (Happy Island) on the banks of the Jequitinhonha River near the village of São Pedro do Jequitinhonha. Many secondary deposits have been found on low hills on both sides of the river. According to Fernandes (1905) and Oakenfull (1922), the Happy Island deposits produced many large (up to 9 kg), superb aquamarines and golden beryls. As recently as 1972, this same deposit produced a 65-kg rounded, good-quality blue-green
specimen, which was named Cachacinha (a small shot of rum) and subsequently sold in Idar-Oberstein (A. Tavares and R. Nash, pers. comm.). Three other major aquamarine deposits in this district will be discussed here: Fortaleza, Medina, and Coronel Murta (the Frade mine).

**Fortaleza.** The city of Pedra Azul [blue stone], located 80 km north of Itabomin, was originally called Fortaleza because of the fortress-like inselbergs that surround it. Exceptionally clean chunks of aquamarine, some up to 12 kg, have been produced from a nearby altered pegmatite at Laranjeiras since about 1910. Etched masses were common from this mine, but sharp crystals were never found. One of the largest, totally clean pieces was mined in 1935 and weighed 8 kg. The lapidary firm of Oscar Machado cut three major stones from this piece: the two "smaller" stones were 293 ct and 910 ct, respectively; the third, which was presented by the Brazilian government to U.S. President Franklin D. Roosevelt in 1937, was an incredible 1,285 ct (Calmbach, 1938). This last stone, possibly the largest cut aquamarine in existence, can be seen at the Roosevelt Museum in Hyde Park, New York. Two-kilo pieces of rough were common from this mine.

The mine itself consisted of a very large opening on a hillside, with the decomposed primary pegmatite at least 15–18 m wide. The mine has been inactive for many years, but attempts are now being made to reopen it. Many exceptionally clean and dark aquamarines from along the entire Jequitinhonha River valley have received the name Fortaleza in honor of their resemblance to the high-quality gems found at this locale (Sinkankas, 1974, 1981).

**Medina.** The village of Medina is located near a mountain range 45 km north of Itabomin on highway BR-116. Many secondary deposits were found in the valleys and basins of this mountain range, but most of the best aquamarines from this locale were taken from primary deposits still encased in the host gneisses of these mountains. Hundreds of tunnels (adits) have been sunk attempting to reach the primary pegmatites, and dozens of workings were very successful, producing much of the finest quality aquamarine to come from Brazil in recent years (again, see figure 1). Mining conditions and terrain are similar to those of the Frade mine discussed below. Almost no aquamarine is found in Medina now, although 3,000 ct from this deposit were produced in October 1983.

To the author's knowledge, the largest, most intense faceted Medina aquamarine is an octagonal 107-ct stone in the collection of Kalil Elawar in Teófilo Otoni; the 7.9-kg crystal from which this stone was cut in 1978 yielded a total of 8,000 ct of fine gems (K. Elawar, pers. comm.).

**Coronel Murta (Frade mine).** The city of Coronel Murta, on the banks of the Jequitinhonha River, was founded around 1830 by a retired colonel of that name. Within 6 km of the city by road is a prominent inselberg that is visible from a great distance. As one approaches Coronel Murta from Araquai, the back side of the inselberg looks like a giant reclining friar with a fat belly. When colluvial and primary deposits were discovered at the base of the inselberg early in 1973, the mine was given the name Mina do Frade (Friar mine). Few people in the trade have heard of Frade mine aquamarine, but nearly everyone has marveled at the small but stunning blue stones known simply as Coronel Murta; they are one and the same (figure 13).

In 1973, Inacio Moura Murta, a great-great grandson of the founding colonel, led a group of
five garimpeiros to dig in the red soil on Murta’s property where aquamarine had been found. These diggings were begun in a north-south valley 1,200 m long that rises gradually for 750 m and then, abruptly, becomes very steep for the last 450 m, peaking on a hill overlooking the city of Colonel Murta only a hundred meters to the west of the giant Frade inselberg (figure 14).

The first valley-floor diggings, some as deep as 3–4 m, exposed only loose crystals in the red soil of the colluvial deposit (again, see figure 6). But within a few months, an expanded garimpeiro work force of more than a hundred men enthusiastically extended their pits and tunnels over literally half the valley, up the slopes of the hills. In the higher regions, after digging only a meter or so into the colluvial soil, they began to strike the primary pegmatite wall, which had been intruded into the east side of the valley for what appeared to be at least 750 m in a north-south direction (figure 15). This was the pegmatite that had sloughed off its crystals as the hill eroded away, forming the lower colluvial deposits.

During 1974, the garimpeiros began attacking large outcrops of this pegmatite even higher on the hill by digging large caves (figure 16). Later that same year, they started a labyrinthine series of tunnels in the primary pegmatite 120 m below the top of the ridge at the far north end of the valley. These tunnels extended deep inside the mountain, entering only 30 m from the main mine shack. In this tunnel system, the pegmatite vein has been cleaned out completely for 60 m inside the mountain, leaving nothing but the schist wall rock and some support pillars.

As the miners tunneled deeper into the hillside, the direction of the veins indicated that the pegmatite might continue straight through the hill with an outcrop on the opposite side. Although exploration in this new area revealed no outcrop where the garimpeiros had hoped to find it, in the course of their preliminary digging they discovered extensive crystal deposits in the eluvium directly on top of the hill. Eventually, colluvial deposits were discovered extending at least 150 m down the hillside facing Coronel Murta village. Again, in some locations, after digging down only a meter or so, they encountered the primary pegmatite. It seems, then, that the pegmatite they had been working on 120 m below had been intruded clear through the top of the hill; and as the hill eroded away, it had shed its crystals down the slope.

A monumental excavation project began, and eventually the entire top of the hill was pitted, dug up, and turned over repeatedly, until the area resembled an artillery range. In the process, though, thousands of crystals were found.

**Occurrence.** This pegmatite is unusual for its long, narrow shape. Mineralogically, however, it is typical of other deposits in this district. Specifically, black tourmaline is abundant, as are small plates of biotite mica, big smoky quartz crystals, and approximately 25-cm unaltered feldspar crystals (reflecting the unaltered state of the primary pegmatite body). In fact, hundreds of tons of fine feldspar lie on the dumps, unsalable, because of the 450-km distance to the marketplace in Governador Valadares. The Frade mine, like most in the Aracuai-Salinas-Itinga region, has to meet expenses strictly through the sale of gem rough.

There were two unusual occurrences at this time, however. First is the presence of green mi-
crocline (amazonite), which was common and—along with black tourmaline—was the best indicator that gem aquamarine was close by. Second, a few gem crystals of rose tourmaline, some as long as 4 cm, were found in the main tunnel. The lithium and manganese required to produce rose tourmaline are seldom found associated with aquamarine. No topaz or kunzite was found.

Current and Future Production. When the Frade mine reached its peak production in 1981, the 200 kg of aquamarine recovered meant an average of only one kilo per garimpeiro. All of the crystals were highly fractured; 70–80% of the pieces weighed less than 100 g (3 ozs.). The highest quality aquamarine was found in pockets in the pegmatite. The largest piece of rough weighed a little over 260 g, the largest intact (but internally fractured) crystal was only 7.6 × 3.8 cm (3 × 1½ in.). These production figures contrast sharply with those from Três Barras, although the best Coronel Murta color is far better than the best Três Barras color.

In fact, the best aquamarine from this mine is among the finest in Brazil. Yet, because the crystals are so fractured, intense faceted stones are usually less than 1 ct, although totally clean stones as large as 4–5 ct do exist and 3-ct stones are not uncommon. Ten-carat stones have been faceted but they are not completely clean.

Production has dropped off sharply in the last three years, and only 70 garimpeiros work the Frade mine today. The mine owners insist that there will be considerable future production because there are additional “virgin” areas of the pegmatite and colluvial deposits still to beexploited; however, the extent of the reserves is speculative. Because of the expense of hard-rock mining, the shortage of manpower, and the unproved reserves, it is the author’s belief that this unusual occurrence will continue to produce only very small quantities of fine aquamarine in the years to come. Although hundreds of alluvial pits have been dug near Coronel Murta, as might be expected they have produced only a fraction of the material found in the primary deposit.

OTHER AQUAMARINE DEPOSITS

The Araquá River—Capelinha—Malacacheta District. Along the Araquá River on the north and its tributaries on the south, in the area enclosed by the cities Minas Novas, Turmalina, Capelinha, Malacacheta, Novo Cruz eiro, and Lufa, hundreds of valleys and basins have yielded notable primary and secondary aquamarine-bearing deposits (Calmbach, 1938, Sinkankas, 1974, 1981; Pecora
et al., 1950). Additionally, deposits of both gem beryl and tourmaline have been found in the northeastern portion of the three rivers Gravatá, Setubal, and Sucurúi and of the larger river Araçatuba (to the city of Araçatuba), as early as the 1890s (Sinkankas, 1974). The countryside surrounding virtually all of the cities in the areas shaded in blue on the map in figure 2 has produced significant quantities of gem-quality aquamarine.

**Governador Valadares District.** One of the most productive regions of Minas Gerais in both volume of gem beryl and size of crystals is the area within a 150-km (90 mi.) radius of Governador Valadares and embracing the watershed of the Doce and Suaçuí Grande rivers. The countryside surrounding all of the cities in this area on the map in figure 2 has produced major finds in both primary and secondary deposits (Calambach, 1938; Sinkankas, 1974, 1981).

Three of the largest single aquamarine crystals ever recovered were found in the Governador Valadares region: a 108-kg piece at Ariranho on the Rio Bugre, in 1942 (Ball, 1943), a 25.4-kg piece near Resplendor, in 1946 (Sinkankas, 1974), and a particularly fine 61-kg specimen (called the Lucia) found in gravels at Garajau, in 1955 (Abreu, 1965; Sinkankas, 1974).

The quality of the aquamarine varies throughout Minas Gerais, but most of the gem rough found is pale to medium blue-green [heat treated to produce a comparable intensity of purer blue]. One advantage of this gem is that large [15+ ct] totally clean stones are readily available.

Currently, this region is producing only small amounts of aquamarine. There continues to be
great potential, however; the strip mining of allu-
varial deposits in the Te6filo Otoni—Marambaia
region, in particular, holds promise for significant
future production. Judging from the past, major
deposits could be found in the vicinity of any of the
cities in figure 2.

HELIODOR (GOLDEN OR YELLOW BERYL)
Top-quality golden or yellow beryl (figure 17) is
much rarer than aquamarine, although the best
heliodor is not as valuable as the best aqua-
marine. Some yellow and golden beryls, when heat treated
for 1–12 hours to between 280° and 600°
(depending on the source of the material and the
inclusions), will turn a pleasing, more salable aq-
umarine color (no greater in intensity than the
original yellow or gold), others, however, will just
become a lighter yellow. Still others may also turn
such a pale blue that they are worth much more
left as heliodor. One can be sure that the best
golden or yellow stones offered for sale have not
been heat treated—but that others from the same
crystal were undoubtedly tested.

Heliodor usually occurs mixed with bluish and
greenish beryls as a small portion of the total de-
posit. The author knows of only one mine where
heliodor constituted a large percentage of total
beryls produced: Mina Urubu, near the city of
Santa Cruz immediately east of Novo Cruzeiro.
Yellow and golden beryls have also been found in
significant amounts at the Marambaia, Medina,
Ilha Alegre, and Ferrancho deposits, with notable
production also from Born Jesus do Lufa, Dois de
Abril, Guanhaes, Joaima, Minas Novas,
Sabinopolis, and Sapucaia as well. Quality
gems, however, are always in short supply, espe-
entially large stones.

The world's largest cut heliodor, at 2,054 ct, is
in the Gem Hall at the Smithsonian Institution,

MORGANITE (PINK BERYL)
Morganite, the popular rose-pink variety of beryl,
is also rarer than aquamarine. Morganite occurs
commonly in two "less desirable" color phases:
peach and salmon. Generally, the rose-pink tints
are more fashionable. Cut morganites are com-
monly heated individually in a test tube over an
alcohol flame (200°–400° for a few minutes to
obtain a delicate pink hue (which is totally stable).
As with aquamarine, virtually all morganite is
heated by this process, which essentially dupli-
cates the geothermal processes that produce the
rose-colored stones occasionally found in nature.

The largest deposit of morganite crystals ever
found occurred at the Corrego do Urucum mine in
Galileia in 1973. Approximately 300 crystals,
some weighing as much as 10 kg (22 lbs.), were
discovered lining the walls of an immense cylin-
drical pocket. This deposit will be discussed in
greater detail in the upcoming article dealing with
kunzite, which was also found in great quantity at
this locality.

Other significant deposits of morganite in Brazil
were all found in Minas Gerais. These in-
clude Sapucaia (municipality of Galileia), Calisto,
Minas Novas, and along the Jequitinhonha River
valley. No production is currently coming from
any of these localities. Occasional kilograms of
material, however, have been found recently at the
Salinas mine and at an unnamed deposit near Con-
selheiro Pena, which produced some 5,000 ct in
1982 from a single pocket. This rose-pink gem-
stone is in chronic short supply; no major deposit
has been discovered since 1973.

To the author's knowledge, the two best
faceted Brazilian morganites are both at the
Smithsonian Institution: 236 ct and 350 ct
(Desautels, 1965, photo on p. 38; Desautels, 1979,
photo on p. 39).

SUMMARY AND CONCLUSION
Aquamarine is found over most of the northeast-
ern part of Minas Gerais; millions of carats have
been mined since the discovery of the Papamel
crystal in 1910. Both heliodor and morganite are
significantly less common. Aquamarine is usually
heat treated to obtain its optimum blue; heliodor
may be heat treated to turn from yellow to aqua-
umarine blue; peach- and salmon-colored morga-
nites are often heat treated to obtain the preferred
rose-pink color.

Most of the aquamarine is found in secondary
deposits, although much of the darkest material
has come from the primary pegmatites at For-
taleza, Medina, and Frade (Corone Murtal). Cur-
rently, little aquamarine (or heliodor or morganite)
is being produced because of the shortage of garim-
peiro labor and the expenses involved in mining,
although small amounts are coming from other
states in Brazil. Nevertheless, there continues to
be great potential for the discovery of major de-
posits anywhere in the Minas Gerais pegmatite
area.