

## Inclusions in Natural, Synthetic, and Treated Ruby

Nathan D. Renfro, John I. Koivula, Jonathan Muyal, Shane F. McClure, Kevin Schumacher, and James E. Shigley



Figure 1. These rubies, a 16.68 mm rough and a 2.72 ct cushion cut, are from Myanmar. Photo by Robert Weldon/GIA, courtesy of the William F. Larson collection.

Collowing the charts for the micro-features of emerald and sapphire—published in Winter 2016 and Summer 2017, respectively—this chart on ruby rounds out  $G \oplus G$ 's series on inclusions in the "Big Three" colored stones. Rubies (figure 1) have long been one of the top gems in the trade, commanding premium prices. Historically, their popularity has

See end of article for About the Authors.

Gems & Gemology, Vol. 53, No. 4, pp. 457–458, http://dx.doi.org/10.5741/GEMS.53.4.457

© 2017 Gemological Institute of America

been critical to the development of color and clarity treatments (including heating and dyeing, and now more recently introduced processes) and synthetic gems. In the early 1900s, over five million carats of synthetic ruby were produced annually by the flamefusion, or Verneuil, method (Hughes, 2017).

Innovative new treatments have also played a major role in satisfying the continued demand for ruby. In the early 1990s, gemological laboratories saw the introduction of chromium-diffused rubies (McClure et al., 1993). In the early 2000s, lead-glass filling of low-quality rubies reached international markets and became one of the most widespread—and most

Ruby Inclusions Chart Gems & Gemology Winter 2017 457

problematic—treatments in the gem trade (McClure et al., 2006). Also encountered in the early 2000s was beryllium diffusion of ruby, which made it possible to produce pleasing red colors from stones with strong brown or dark tones that would not respond to traditional heat treatment (Emmett et al., 2003). Rubies from Songea, Tanzania, for example, were dramatically improved with beryllium diffusion.

Demand has also been met by several new ruby deposits in the last decade. Mozambique has become the leading producer of gem-quality rubies since the discovery in Montepuez in 2009. More than two million carats of rough from Mozambique were offered

at the first Gemfields rough ruby auction in 2014 (Lucas and Pardieu, 2014).

The photomicrographs chosen for this chart represent a wide range of features one might encounter in natural, treated, and synthetic rubies when examining them with a gemological microscope. Some features are common, while others are exceedingly rare. However, all of the images presented provide the viewer with a tremendous amount of information about the unique micro-world of rubies. For more on ruby and its inclusions, see our suggested reading list (http://www.gia.edu/gems-gemology/winter-2017-suggested-reading-ruby-chart).

## **ABOUT THE AUTHORS**

Mr. Renfro is manager of colored stones identification, and John Koivula is analytical microscopist, at GIA in Carlsbad, California. Mr. Muyal is a staff gemologist, Mr. McClure is global director of

colored stone services, Mr. Schumacher is a photo and video photo producer for Gems & Gemology, and Dr. Shigley is distinguished research fellow at GIA in Carlsbad.

## **REFERENCES**

Emmett J.L., Scarratt K., McClure S.F., Moses T., Douthit T.R., Hughes R., Novak S., Shigley J.E., Wang W., Bordelon O., Kane R.E. (2003) Beryllium diffusion of ruby and sapphire. *G&G*, Vol. 39, No. 2, pp. 84–135, http://dx.doi.org/10.5741/GEMS.39.2.84 Hughes R.W., with W. Manorotkul and E.B. Hughes (2017) *Ruby and Sapphire: A Gemologist's Guide*. RWH Publishing, Bangkok.

gia-news-research-gemfields-ruby-auction-singapore McClure S.F., Kammerling R.C., Fritsch E. (1993) Update on diffusion-treated corundum: Red and other colors.  $G \otimes G$ , Vol. 29, No. 1, pp. 16–28, http://dx.doi.org/10.5741/GEMS.29.1.16

tion in Singapore. GIA Research News, Jul. 17, www.gia.edu/

McClure S.F., Smith C.P., Wang W., Hall M. (2006) Identification and durability of lead glass–filled rubies. G&G, Vol. 42, No. 1, pp. 22–34, http://dx.doi.org/10.5741/GEMS.42.1.22

## **Additional Reading**

For a list of references pertaining to inclusions in natural, synthetic, and treated ruby, go to www.gia.edu/gems-gemology/winter-2017-suggested-reading-ruby-chart or scan the QR code to the right.





458 RUBY INCLUSIONS CHART GEMS & GEMOLOGY WINTER 2017